## Water-borne Intumescent Acrylic Sealant

#### **KEY BENEFITS SUMMARY**

- Can achieve up to 4 hours joint fire resistance tested in accordance with EN 1366-3
- Ideal for sealing low movement joints - suitable for gaps up to 50 mm wide
- Suitable for rigid and flexible walls
- Used for sealing Nullifire B747 Coated Fire Batts
- Acoustics up to 61 dB
- Air seal up to 600 Pa
- · Single sided seal tested
- Easily paintable

#### PRODUCT INFORMATION

## **Description**

Nullifire FS721 is a one-part fire resistant joint sealant.

#### **Usage / Purpose**

Nullifire FS721 cures to give a firm, but flexible seal in low movement fire rated joints To seal between joints in Nullifire B747 FR Coated Batts, substrate to penetration service applications and pointing up of penetration seals. Nullifire FS721 Sealant may be used to provide a linear joint or gap seal with specific supporting constructions and substrates and as a penetration seal.

#### **SUBSTRATES**

- Masonry to masonry
- Masonry to timber
- Masonry to steel

- Nullifire B747 to flexible wall
- Nullifire B747 to rigid wall
- Flexible wall to flexible wall
- Flexible wall to rigid floor
- Rigid floor to rigid floor
- Rigid wall to rigid wall

#### **Colours**

White & grey.

#### **Packaging**

310 ml cartridges (12 per box) 600 ml sausages (12 per box)

#### **Availability**

Direct from Nullifire (see back of leaflet for address and telephone details).

#### **USAGE GUIDELINES**

#### **Neccessary Tools**

Standard cartridge/skeleton gun; sharp knife; palette knife or spatula

#### **Joint Design Considerations**

Refer to published test results for guidance on joint design.

## Preparation

- All surfaces must be clean and sound, free from dirt, grease and other contamination.
- Wood plaster and brick may be damp but not running wet.
- Use mechanical abrasion to clean porous surfaces if necessary before application.
- Check specification is suitable for movement, fire rating and gap size required.

#### **Priming**

Priming is not required with most construction materials but porous surfaces should be primed with illbruck WD110 PVA Adhesive.

#### **Application**

- Insert backing material (refer to performance on backing materials), oversized to joint width to ensure stability, to provide correct depth of seal (minimum 6 mm).
- For double seal: Use PE Backing Rod.
- Using a sharp knife, cut nozzle of cartridge to bead size and angle required.
- Gun sealant into gap to required depth by applying an even pressure to the trigger.
- Tool to a smooth finish immediately with a wet palette knife or spatula.

#### Coverage

To determine quantity of sealant required, calculate as follows (in mm) (Double Seal):

$$\frac{\text{Gap width x Depth x }}{\text{Ingth}} = \frac{\text{N}^{\circ} \text{ of }}{\text{cartridges}}$$

For further guidance on application methods, and material requirements, please contact Tremco illbruck Technical Services Department.

#### Cleaning

Immediately remove all excess sealant adjacent to the joint (use masking tape where appropriate). Clean tools in hot water.

#### **Storage**

Store in dry conditions between +5°C and +40°C. Do not allow to freeze.

### **Shelf Life**

18 months when stored in its original unopened containers.



# **FS721**

## **TECHNICAL INFORMATION**

| TECHNICAL IN CHIMATION      | T                      |                               |  |  |
|-----------------------------|------------------------|-------------------------------|--|--|
| Property                    | Test Method            | Result                        |  |  |
| Composition                 |                        | An intumescent acrylic mastic |  |  |
| Fire Performance            |                        |                               |  |  |
| Period of Fire Resistance   | BS EN 1366-3           | up to 4 hours                 |  |  |
| Acoustic Rating             | BS EN ISO 10140:2-2010 | up to 61 dB                   |  |  |
| Air Permeability            | BS EN ISO 1023:2       | Air tight up to 600 Pa        |  |  |
| Depth of Sealant Required   | Gap width up to 50 mm  | 50% of width (2:1 ratio)      |  |  |
| Properties (Typical Values) |                        |                               |  |  |
| Solids Content              |                        | 82% to 85%                    |  |  |
| pH Value                    |                        | 8.8 to 10.0                   |  |  |
| Flash Point                 |                        | n/a                           |  |  |
| Specific Gravity            |                        | 1.5 to 1.6                    |  |  |
| Viscosity                   |                        | Thixootropic                  |  |  |
| Tensile Strength            |                        | 170 kN/m² (0.17 MPa)          |  |  |
| Touch Dry                   | at 20°C                | 30 minutes                    |  |  |
| Cure Through Time           | at 20°C - 20 mm depth  | 20 days                       |  |  |

## **PERFORMANCE**

| Linear Joint Seals. Minimum 120 mm Thick Flexible or Rigid Wall. Sealant to Both Sides of the Wall. |                            |                  |                   |
|---|----------------------------|------------------|-------------------|
| Penetratfons Specification  | Depth (mm)                 | Backing material | Classification    |
| Copper/Steel Pipe 15 mm Ø, 0.8 mm - 7.4 wall thickness  | 10 mm annulus x 25 mm deep | N/A              | E120 C/U El20 C/U |
| Copper/Steel Pipe 40 mm Ø, O.8 rnm - 14.2 mm wall thickness   | 10 mm annulus x 25 mm deep | N/A              | E120 C/U EI15 C/U |
| Copper/Steel Pipe 40-159 mm Ø, 1.8 mm -14.2 mm wall thickness                                       | 10 mm annulus x 25 mm deep | N/A              | E120 C/U          |
| Copper/Steel Pipe 40 mm Ø, O.8 mm - 14.2 mm wall thickness*   | 10 mm annulus x 25 mm deep | N/A              | E120 C/U EI90 C/U |
| Copper/Steel Pipe 40-159 mm Ø,<br>1.8 mm - 14.2 mm wall thickness                                   | 10 mm annulus x 25 mm deep | N/A              | E120 C/U El20 C/U |

| Linear Joint Seals. Minimum 150 mm Thick Rigid Floor, Horizontally orientated to one side of the floor. Sealant to both sides of the wall |  |                       |                |
|---|--|-----------------------|----------------|
| Penetratfons Specification  | Installed Both Faces                   | Backing material      | Classification |
| Cables up to 21 mm  | 400 mm long v 100 mm high v 05         | 70 mm thick, 80 kg/m² | E120 W190      |
| Perforated Cable Tray 450 mm x 50 mm  | 490 mm long x 100 mm high x 25 mm deep |                       |                |
| Cables upto 21-50 mm  | 200 mm long x 100 mm high x 25 mm deep | N/A                   | E90 E160       |

| Linear Joint Seals. Minimum 120 mm Thick Flexible or Rigid Wall. Sealant Flush to Both Faces of the Wall |                  |                        |  |
|--|------------------|------------------------|--|
| Depth (mm)   | Backing material | Classification         |  |
| 12.5 mm (both side)  | PE backing rod   | El120-V-X-F-W 00 to 20 |  |

| Linear Joint Seals Minimum 120 mm Thick - Sealing of Drywall Head Track - Sealant Flush To Both Faces of the Wall. Horizontally Orientated Sealant to Both Sides of the Wall |                   |                        |  |
|--|-------------------|------------------------|--|
| Substrate Depth (mm) Classification  |                   |                        |  |
| Gypsum board / Steel head track  | 25 mm (both side) | El120-T-X-F-W 00 to 20 |  |
| Gypsum board / Steel head track  | 25 mm (both side) | El120-V-X-F-W 00 to 50 |  |

| Linear Joint Seals. Minimum 100 mm Thick Rigid Floor, Vertically Orientated Sealant to One Side of the Wall |                  |                  |                            |
|---|------------------|------------------|----------------------------|
| Substrate   | Depth (mm)       | Backing Material | Classification             |
| Concrete - Concrete   | 10 (single side) | PE Backing Rod   | E120 EI45-V-X-F-W 00 to 20 |
| Concrete - Concrete   | 25 (single side) | PE Backing Rod   | E120 EI60-V-X-F-W 00 to 50 |
| Concrete - Steel  | 10 (single side) | PE Backing Rod   | E120 EI20-V-X-F-W 00 to 20 |
| Concrete - Steel  | 50 (single side) | PE Backing Rod   | E45 EI30-V-X-F-W 00 to 50  |
| Concrete - Softwood   | 10 (single side) | PE Backing Rod   | E30 EI20-V-X-F-W 00 to 20  |
| Concrete - Softwood   | 50 (single side) | PE Backing Rod   | EI45-V-X-F-W 00 to 50      |

| Linear Joint Seals. Minimum 150 mm Thick Rigid Floor, Horizontally Orientated Sealant to One Side of the Floor |                  |                  |                            |
|--|------------------|------------------|----------------------------|
| Substrate  | Depth (mm)       | Backing Material | Classification             |
| Concrete - Concrete  | 10 (single side) | PE Backing Rod   | E240 EI45-H-X-F-W 00 to 20 |
| Concrete - Concrete  | 25 (single side) | PE Backing Rod   | E240 EI90-H-X-F-W 00 to 50 |
| Concrete - Steel   | 10 (single side) | PE Backing Rod   | E120 El20-H-X-F-W 00 to 20 |
| Concrete - Steel   | 50 (single side) | PE Backing Rod   | E240 El90-H-X-F-W 00 to 50 |
| Concrete - Softwood  | 10 (single side) | PE Backing Rod   | EI30-H-X-F-W 00 to 20      |
| Concrete - Softwood  | 50 (single side) | PE Backing Rod   | EI45-H-X-F-W 00 to 50      |

## **Backing Material**

This section relates to the change of material used to back a seal or sealant as part of a sealing system for apertures for penetrations of multiple services and linear joint seals

| Backing Material                              | Effect | Comment  |
|---|--------|--|
| No Backing Material                           | = or + | May be replaced by PE rods, mineral wool or any of the below   |
| Polyethylene / Polyurethane Rod               | = or + | May be replaced by mineral wool  |
| Glass Wool                                    | = or + | May be replaced by stone wool or ceramic wool  |
| Stone Wool                                    | = or + | May be replaced by ceramic wool  |
| Ceramic Wool (including ceramic alternatives) | =      | May only be replaced by alternative material of equivalent material properties, i.e. density, thermal conductivity, melting point, shrinking, reaction to fire classification - for example alkaline earth silicate fibres |
| Increase in backing material depth            | +      | Acceptable for class A1 and A2 materials.  |
| Decrease in backing material depth            | -      | Not acceptable.  |

# **FS721**

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#### **Health & Safety Precautions**

Product Health and Safety Data Sheets must be read and understood before use.

#### **Technical Service**

Nullifire has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 02476 855000.

#### **Guarantee / Warranty**

This information is offered in good faith but without guarantee or liability. In cases of doubt, users should consult with relevant authority.

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